



XL Packaging Custom Book Printing Children Hardcover Printing Book Full Color Educational Story Book

Our Product Introduction

for more products please visit us on custom-packagingbox.com

Basic Information

- Place of Origin: shenzhen china
- Brand Name: OEM/ODM
- Certification: ISO certificate, Disney, Sedex, FSC
- Model Number: Paper books 001
- Minimum Order Quantity: 500
- Price: discussible
- Packaging Details: Poly bag, Carton Packing
- Delivery Time: 18-20 days
- Payment Terms: Western Union,T/T,MoneyGram,L/C
- Supply Ability: 200000 Piece/Pieces Per Month

XL PACKAGING



Product Specification

- Book Type: Hard Cover Book
- Size: 210x297mm
- Material: 1500gsm Hard Paper, Texture Paper, Matt Paper
- Printing Colors: CMYK Print
- Finishing: Texture
- Packing: 1pcs/opp Bag, Put In Export Carton
- Highlight: **Children Hardcover Printing Book, Full Color Hardcover Printing Book, Full Color Educational Story Book**

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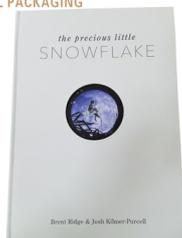


More Images

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Product Description

XL Packaging Custom Book Printing Children Hardcover Printing Book Educational Full Color Hardcover Story Book

Do you need to customize 500 Custom paper book? Click to obtain a detailed quotation including material/process/duration
Request a Sample: [Contact XL Packaging](#) to receive a personalized quote and physical samples.

<https://www.custom-packagingbox.com/sale-45336943-wholesale-custom-book-printing-a-set-of-children-english-book-9pcs-small-cognitive-paper-book-custom.html>
<https://www.custom-packagingbox.com/sale-50374520-customizable-perfect-binding-a4-kraft-paper-notebook-b5-student-diary-and-notes-book.html>
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<https://www.custom-packagingbox.com/sale-45311534-wholesale-custom-book-printing-services-custom-print-food-magazine-printing-service-restaurant-menu-.html>

XL Packaging: Custom Children's Hardcover Full-Color Educational Story Books – Where Durability, Vibrancy & Learning Meet

XL Packaging specializes in custom children's hardcover full-color educational story books—engineered to withstand little hands, captivate young minds with vivid color, and reinforce learning goals (early literacy, STEM, social-emotional skills). As a factory-direct provider, we blend child-safe materials, rugged hardcover construction, and educational design expertise to create books that serve as both beloved storytime companions and powerful learning tools for toddlers, preschoolers, and early elementary readers.

Core Materials: Safety & Durability for Little Learners

Children's hardcover books demand materials that balance toughness (to resist tearing, chewing, and spills) and safety (non-toxic, child-friendly components). Our selections are rigorously tested to meet global safety standards:

1. Hardcover Construction: Built to Last

Case Board (Cover Base):

1.5–2mm thick FSC®-certified rigid cardboard—stiff enough to maintain shape even after repeated use (e.g., being stacked, carried, or set on playroom floors). Available in white or black to complement cover designs.

Child-Safe Cover Wraps:

Washable Cloth: Linen or cotton-blend cloth (20+ colors) with stain-resistant treatment—ideal for toddler books (wipes clean with a damp cloth). Perfect for tactile learning (e.g., a “soft animal friends” book).

Durable Specialty Paper: 250–300gsm coated paper with matte or gloss lamination—resists scuffs and minor spills. Optional embossing (e.g., textured animal fur, bumpy tree bark) adds tactile engagement for sensory learning.

Vegan Leatherette: Soft, wipeable material for premium educational sets (e.g., library-bound books, school curriculum kits)—looks sleek while withstanding heavy classroom use.

2. Interior Pages: Thick, Coated & Kid-Proof

150–200gsm Coated Paper:

Thick, tear-resistant paper with a glossy or matte coating—prevents rips from little fingers and allows easy cleaning (crayon marks or sticky fingers wipe off with a damp cloth). Glossy coating enhances color vibrancy (critical for illustrated learning concepts like “colors” or “animals”), while matte reduces glare for reading in bright rooms.

Acid-Free & Archival-Quality:

Prevents yellowing over time—ideal for books that will be used in classrooms or passed down (e.g., family educational storybooks).

3. Safety-Certified Inks & Adhesives

Starch-Based Adhesives:

Hardcover Structural Design: Kid-Friendly & Educational Functionality

Children's hardcover books need to be easy for small hands to use while supporting learning. Our designs prioritize accessibility, durability, and interactive engagement:

1. Rugged Hardcover Binding

Case Binding with Sewn Signatures:

Pages are sewn into small bundles (signatures) and glued to the rigid case board—far more durable than glued-only binding. Withstands frequent page-flipping, pulling, and even being dropped (common in playrooms or classrooms).

Lay-Flat Spine Option:

Optional flexible spine construction allows the book to lie completely flat on a table or floor—critical for hands-free use (e.g., a child following along with an educational story while coloring, or a teacher reading to a group).

Reinforced Spine & Corners:

Spine: Extra layer of cloth or paper to prevent splitting (even if kids tug on the cover).

Corners: Rounded (not sharp) to avoid scratches on little hands—tested to withstand 1,000+ corner impacts without damage

2. Educational Interactive Add-Ons (Hardcover-Compatible)

Hardcover construction supports durable interactive elements that boost learning engagement:

Die-Cut Flaps: Sturdy cardboard flaps (reinforced with extra adhesive) that reveal hidden illustrations (e.g., “Lift the flap to see what the caterpillar becomes!”—teaches life cycles).

Touch-and-Feel Textures: Embedded fabric, fur, or glossy patches (e.g., a “soft lamb” or “shiny star”) glued to hardcover pages—enhances sensory learning and keeps kids engaged.

Thick Tab Dividers: Rigid cardboard tabs (e.g., “Numbers” or “Shapes”) that make it easy for kids to navigate to specific learning sections (ideal for reference-style educational books).

Full-Color Printing: Vibrancy That Enhances Learning

Children learn best through bright, clear visuals—our full-color printing technology ensures educational content is both

engaging and easy to understand:

1. High-Resolution CMYK Printing

1200dpi Resolution: Captures fine details in illustrations (e.g., small animal features, numbers, or letters) without blurriness—critical for teaching early literacy (recognizing letters) or STEM basics (identifying shapes).

Color Optimization for Kids:

Our pre-press team adjusts hues to be bright but not overwhelming (e.g., soft blues for water, bold reds for apples) to hold attention without straining young eyes. We avoid neon colors that can cause eye fatigue during extended reading.

Pantone Color Matching:

For branded educational books (e.g., a school's curriculum series, a children's media franchise), we match exact brand colors to ensure consistency across titles.

2. Educational Visual Storytelling

Printing is tailored to reinforce learning goals, with clear alignment between visuals and text:

Early Literacy: Large, bold font (18–24pt) with high contrast (black text on white background) for emerging readers; illustrations that directly correspond to text (e.g., a picture of a “cat” next to the word “cat”).

STEM Learning: Diagrams with labeled parts (e.g., a flower with “petal,” “stem,” “root”); step-by-step visuals for simple experiments (e.g., “How a seed grows”).

Social-Emotional Learning: Expressive character faces (e.g., a sad bear, a happy rabbit) to teach emotions; illustrations of sharing or kindness to reinforce positive behaviors.

3. Durable Print Finishes

UV Coating on Pages: Adds a protective layer that resists smudges, crayon marks, and minor spills—easy to wipe clean with a damp cloth (essential for classroom books used by multiple kids).

Foil Stamping on Covers: Gold, silver, or colorful foil for book titles or educational motifs (e.g., a silver foil star on a “Space Exploration” book)—adds visual interest without compromising safety (foil is sealed to prevent peeling).

Educational Customization: Align with Learning Goals

We work with authors, educators, schools, and publishers to tailor books to specific educational objectives:

1. Content Collaboration

Curriculum Alignment: Design books that match early childhood education standards (e.g., Common Core, Montessori) — for example, a counting book that teaches numbers 1–10, or a storybook that reinforces “cause and effect.”

Custom Illustrations: Partner with our in-house designers or your preferred illustrators to create visuals that support learning (e.g., diverse characters for inclusivity, real-life images for science books).

Text Customization: Adjust text complexity for different age groups (e.g., simple one-sentence pages for toddlers, short paragraphs with sight words for preschoolers).

2. Branded Educational Series

For schools, libraries, or educational brands:

Custom Hardcover Jackets: Design dust jackets with school logos, library names, or series titles (e.g., “Maplewood Elementary's Reading Adventures”).

Interior Branding: Add subtle logos or “Sponsored by” messages on title pages (non-intrusive, so it doesn't distract from learning).

3. Multilingual Options

Support bilingual learning with full-color hardcover books printed in two languages (e.g., English-Spanish, English-French)—ideal for diverse classrooms or multilingual families. Text and illustrations are aligned to ensure language learning is seamless.

Factory Advantages: Safety, Quality & Flexibility

As a direct factory, we prioritize the unique needs of children's educational books with specialized processes:

1. Rigorous Safety Testing

Pre-Production Safety Checks: Every material (paper, ink, adhesive) is tested for compliance.

Physical Durability Testing: Sample books undergo “toddler simulation” tests—page-flipping, corner-bending, and light tugging—to ensure they hold up to real-world use.

Print Smudge Tests: Verify that inks don't smudge when wet (critical for books used by young kids who may have sticky hands).

2. Flexible MOQs & Fast Turnaround

MOQs: Start with 50 units (ideal for small schools or self-published educators) to 10,000+ units (for national curriculum series). Tiered discounts apply for bulk orders (5% off for 1k+, 10% off for 5k+).

Production Time:

Standard orders (custom design + full-color printing): 12–15 days.

3. Pre-Proof Approval Process

Digital PDFs: Review layout, color, and text before printing.

Physical Samples: Receive 3–5 hardcover samples to check binding, page thickness, and safety features—ensure the book meets your vision before bulk production.

Why Choose XL Packaging for Children's Hardcover Educational Books?

Safety First: Every material and process meets global child safety standards—peace of mind for parents and educators.

Durability: Hardcover construction and thick pages withstand years of classroom or home use.

Educational Alignment: Custom designs that reinforce learning goals (literacy, STEM, social-emotional skills).

Vibrant Visuals: Full-color printing that captivates kids and makes learning fun.

Flexibility: Low MOQs for small projects, bulk discounts for large curriculum orders—scales to your needs.

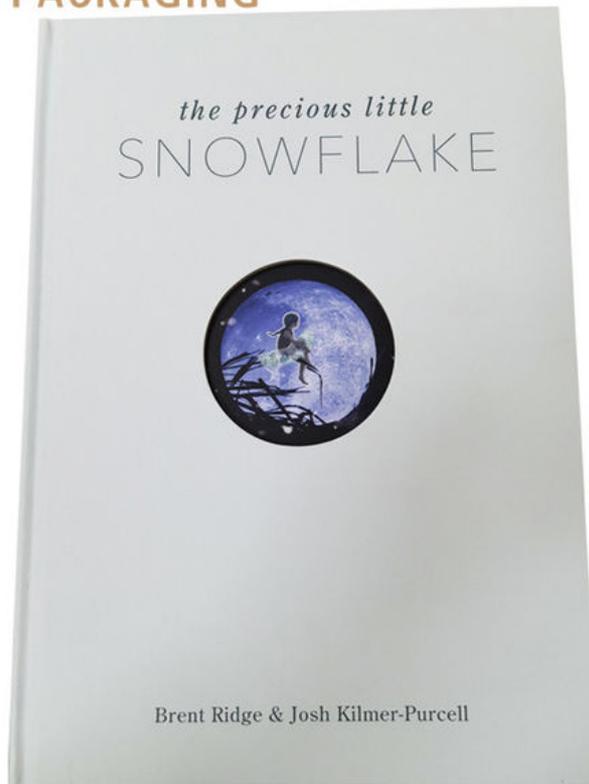
XL Packaging's custom children's hardcover full-color educational story books are more than just books—they're durable, engaging tools that spark a love of learning. Whether you're a school creating a curriculum series, an author publishing an educational story, or a library building a kids' collection, our factory's expertise ensures your books are safe, vibrant, and built to last. Contact our team to share your educational vision, and we'll turn it into a hardcover book that kids will love to read (and learn from) for years.

Product Description

Item	Children Hardcover Printing Book Educational Full Color Hardcover Story Book
Keywords	Paper book, Hard cover paper book, Paper books, Children Paper Book Print
Size	210x297mm

Printing Colors	CMYK print, White, Colorful
Surface Disposal	Texture
Book Accessories	Die-cut window
MOQ	500pcs
Artwork Formats	AI, PDF, CDR, ETC are welcomed
Packaging	Poly bag, standard Export Carton
Sample Time	5-7 days for Paper Book
Production lead time:	20 days for Children Paper Book
Payment	30% deposit in advance, 70% balance against B/L.
QC	3 times from material selection, 100% inspection for mass goods.
Certificate	ISO certificate, Disney, Sedex, FSC.

 **XL PACKAGING**





Step. 1

Style

Confirm the type of the book you want.



01 | Memory Book



02 | Softcover Book



03 | Comic Book



04 | Board Book



05 | Notebook



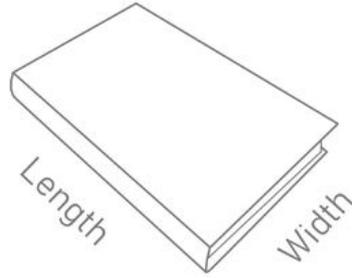
06 | 3D Book

Step.2

Book Size&Thickness&Paper Material

Choose board thickness and Paper Material

Book Size



Board thickness

1mm

Cardboard

2mm

Cardboard

3mm

Cardboard

Paper Material



White Carboard



Kraft paper



Black Carboard



Corrugated Paper



Metal Paper

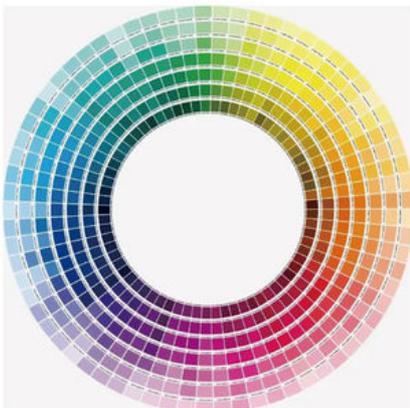


Special Paper

Step.3

Printing Color

CMYK or PANTONE



CMYK



PANTONE

Step.4

Printing Process

Professional technology for you



Silver Stamping



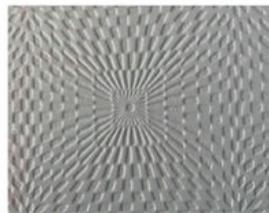
Gold Stamping



Debossing



UV Spot



Embossing



Embossed

Step.5

Choose Binding

What kinds of bindings do you like?



Saddle Stitching



Hard Bound



Spiral



Bamboo Spine



FAQ:

1. Are you a trader or manufacturer?

We are both. We have our own factory concentrating on gift box production in Dongguan.

2. What's your main products?

We focus on paper printing and packaging. For meeting our customer demands, we also supply promotion gift items.

3. What is your delivery time?

It depends on your order item and quantity, 7-30 days accordingly.

4. Can I request samples?

In stock samples are free, can be sent to you in 3 days, and the OEM samples in 5-7 days.

5. What's the shipping way?

Regarding the small quantity order, we can send them by DHL/Fedex express which we have 35% discount and the large quantity goods are shipped by ocean shipping according to client's demands.

6. Can you accept OEM or ODM?

Yes of course. And logo acceptable.

7. Still can't find the answer.

Please email us and we will try to help.



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