



Luxury Brown Shipping Mailer Box, One Piece Foldable Corrugated Gift Box with Custom Round Cutout Foam Insert

Our Product Introduction

for more products please visit us on custom-packagingbox.com

Basic Information

- Place of Origin: Shenzhen China
- Brand Name: OEM/ODM
- Certification: ISO certificate, Disney, Sedex, FSC
- Model Number: Corrugated paper boxes 011
- Minimum Order Quantity: 500
- Price: \$1.2-0.5
- Packaging Details: 1pcs/OPP bag, Carton Packing
- Delivery Time: 18-21
- Payment Terms: T/T,L/C
- Supply Ability: 200000 Piece/Pieces Per Month

XL PACKAGING



Product Specification

- Item: Brown Shipping Mailer Box Packaging
- Box Structure: One-Piece Foldable Corrugated Construction
- Material: White F-Flute Corrugated Board + 375gsm Silver Cardstock
- Exterior Color: Deep Brown, Gold
- Surface Finish: Matte UV Finishing, Glossy UV
- Insert: White EPE Foam Insert
- Highlight: **Foldable Corrugated Mailer Box, EPE Foam Insert Corrugated Mailer Box, Matte UV Corrugated Mailer Box**

XL PACKAGING



Product Description

Luxury Brown Shipping Mailer Box with Custom Round Cutout Foam Insert

Create a premium unboxing experience with our Luxury Brown Shipping Mailer Box, a custom one-piece foldable corrugated gift box designed for both product presentation and e-commerce shipping. Combining a practical folding structure with elegant decorative finishes, this versatile packaging solution is ideal for skincare gift sets, fragrance products, aromatherapy gifts, and premium beauty collections.

Made from white F-flute corrugated board combined with 375gsm silver cardstock, this custom corrugated mailer box offers good resilience and structural support. The exterior features a deep brown background with matte UV finishing, complemented by elegant gold flowing patterns and text. Glossy UV accents on the gold-colored areas create a striking contrast and a sophisticated metallic visual effect.

Inside, the box features a clean white finish and a custom white EPE foam insert with two round cutout compartments. Designed to fit your specific products, the insert helps hold skincare bottles, fragrance containers, and other compatible items securely in place while providing cushioning against movement and impact during transportation.

We offer pre-assembly services for the box and foam insert, so your packaging can arrive ready for product loading. Box dimensions, printed artwork, logos, insert layouts, and surface finishes can all be customized to match your brand.

With a minimum order quantity of 500 pieces, sample lead times of 3–5 days, and mass production lead times of 15–20 days for corrugated boxes, we provide a practical solution for brands seeking custom luxury mailer packaging.

Key Features & Benefits

Foldable One-Piece Structure — Gift Packaging Meets Shipping Convenience

This one-piece foldable corrugated box combines attractive product presentation with practical packaging functionality. It can be used as a premium gift box or a shipping mailer, making it suitable for e-commerce orders, product launches, promotional kits, and curated gift sets.

Matte Brown Finish with Glossy Gold Accents — A Sophisticated Luxury Look

The deep brown exterior creates a warm, elegant appearance, while matte UV finishing provides a refined surface. Glossy UV treatment on selected gold-colored graphics creates a distinctive contrast that highlights decorative details and enhances your brand presentation. Additional finishing options, including gold foil stamping, can be discussed according to your design requirements.

Corrugated Board with 375gsm Silver Cardstock — Reliable Structural Support

Constructed from white F-flute corrugated board paired with 375gsm silver cardstock, this custom mailer box combines a resilient corrugated structure with a premium printable outer surface. It provides structural support for everyday handling and can be tailored to the dimensions and weight of your products.

Custom Round-Cut EPE Foam Insert — Secure Product Positioning

The white EPE foam insert features two round cutouts customized to accommodate your products. The fitted compartments help reduce unwanted movement and provide cushioning for compatible skincare bottles, fragrance containers, and other gift items. Cutout dimensions and insert thickness can be adjusted to meet your packaging requirements.

Pre-Assembled Packaging — Simplify Your Fulfillment Process

We can supply the corrugated box with the EPE foam insert pre-installed, reducing the assembly work required at your facility. Simply place your products into the designated compartments after delivery, helping streamline packing for e-commerce orders, gift sets, and promotional shipments.

Applications & Customer Needs

Application	Customer Concerns	Our Packaging Solution
Skincare Gift Sets	Packaging must look premium and reflect the brand's positioning.	Deep brown graphics, gold-effect details, and a clean white interior create a refined presentation.
Fragrance and Perfume Products	Bottles may move, collide, or become damaged during shipping.	Custom round-cut EPE foam compartments help secure compatible bottles and reduce movement.
Aromatherapy and Home Fragrance Gifts	Gift packaging needs to balance aesthetics and product protection.	The tailored foam insert provides cushioning and organizes products inside the box.
E-commerce Beauty Orders	Packaging must support both product presentation and shipping.	The foldable corrugated structure can function as a product box and shipping mailer, subject to shipping protection requirements.
Product Launches and PR Kits	Brands need distinctive packaging that supports a memorable unboxing experience.	Custom artwork, logos, colors, and surface finishes help reinforce brand identity.
Holiday and Corporate Gifts	Multiple items need to be presented neatly and securely.	Custom insert layouts can accommodate two primary products or other compatible product combinations.
Subscription Boxes	Packaging should be practical for regular fulfillment and consistent presentation.	Pre-installed foam inserts and customizable box dimensions help streamline product packing.

Product Specifications

Specification	Details
Product Name	Luxury Brown Shipping Mailer Box
Product Type	Custom Foldable Corrugated Gift Box / Shipping Mailer Box
Box Structure	One-Piece Foldable Corrugated Construction
Main Material	White F-Flute Corrugated Board + 375gsm Silver Cardstock
Exterior Color	Deep Brown, Gold
Printing	Custom Artwork, Graphics, and Text
Surface Finish	Matte UV Finishing, Glossy UV
Decorative Effects	Gold-Colored Flowing Patterns and Text with Glossy UV Accents
Interior Color	White
Insert Material	White EPE Foam
Insert Configuration	Two Custom Round Cutouts
Suitable Applications	Skincare, Fragrance, Aromatherapy, Beauty Gift Sets
Manufacturing Method	Machine Production and Manual Assembly
Pre-Assembly Service	Box and Foam Insert Can Be Supplied Pre-Assembled
Customization	Dimensions, Artwork, Logo, Colors, Insert Layout, and Finishes
Minimum Order Quantity	500 Pieces
Sample Lead Time	3–5 Days
Mass Production Lead Time	15–20 Days for Corrugated Boxes
Shipping Options	Express Courier, Air Freight, or Sea Freight

Note: Final specifications, material combinations, printing methods, and finishing options will be confirmed according to your approved design and order requirements.

How to Customize Your Luxury Brown Mailer Box

Step	Customization Process	What You Need to Provide
Step 1: Share Your Requirements	Discuss your product type, brand positioning, and intended packaging use.	Product category, estimated quantity, and shipping destination.
Step 2: Confirm Box Dimensions	Determine the appropriate internal dimensions and folding structure.	Product length, width, height, weight, and preferred box dimensions.
Step 3: Select Materials and Finishes	Confirm the corrugated board, silver cardstock, brown background, and surface treatments.	Material preferences, color references, matte UV requirements, and gold-effect preferences.
Step 4: Submit Artwork and Logo	Prepare the exterior graphics, text, and brand logo placement.	Print-ready artwork, logo files, brand guidelines, or reference images.
Step 5: Customize the Foam Insert	Design two round cutouts to match your products or discuss an alternative insert layout.	Product dimensions, bottle or jar shapes, quantities, and placement requirements.
Step 6: Sample Production and Approval	Review the box structure, folding performance, surface effects, and product fit.	Sample feedback and final approval.
Step 7: Mass Production and Delivery	Confirm the final specifications, production schedule, quality inspection, and shipping arrangements.	Purchase order, confirmed quantity, delivery address, and preferred shipping method.

Production Lead Time & Shipping

Item	Details
Minimum Order Quantity (MOQ)	500 Pieces
Sample Production Time	3–5 Days
Corrugated Box Mass Production	15–20 Days
Production Start	After order confirmation and required artwork/sample approval
Pre-Assembly	Available for the box and EPE foam insert
Export Packing	Protective export cartons selected according to product specifications
Express Courier	Suitable for samples and smaller, urgent shipments
Air Freight	Suitable for shipments requiring a shorter transit time
Sea Freight	Suitable for larger-volume orders where shipping cost efficiency is a priority
Shipping Cost	Quoted according to order quantity, packed dimensions, weight, destination, and shipping method
Transit Time	Depends on destination, carrier, shipping method, and customs clearance
Shipping Documents	Commercial invoice, packing list, and other applicable export documents as required

Lead time reminder: The 15–20-day mass production lead time applies to corrugated boxes. Sampling and shipping are separate stages, and shipping transit time is not included in the production lead time. The final schedule will be confirmed with your quotation and order details.

Frequently Asked Questions (FAQ)

Q1: What is your minimum order quantity for custom corrugated mailer boxes?

Our standard minimum order quantity is **500 pieces**. The final quotation depends on the box dimensions, material specifications, printing, finishing requirements, and foam insert design.

Q2: How long does it take to produce a sample?

The typical sample production time is **3–5 days**. The exact schedule depends on artwork readiness, structural requirements, and the complexity of the finishing and insert design.

Q3: What is the mass production lead time?

Mass production for custom corrugated boxes typically takes **15–20 days** after order confirmation and the required artwork or sample approval. Shipping transit time is additional.

Q4: Can this box be used as both a gift box and a shipping mailer?

Yes. The foldable corrugated structure is designed to support both premium product presentation and shipping applications. For fragile products or long-distance deliveries, we recommend evaluating the complete packaging configuration and adding appropriate outer protection when necessary.

Q5: Can I customize the box size and logo?

Yes. We support custom dimensions, printed artwork, logo placement, colors, and finishing options. Please provide your product dimensions and design files so we can evaluate your requirements.

Q6: Can the two round foam cutouts be customized?

Yes. The two round cutouts can be tailored to your product dimensions. Accurate measurements or physical product samples help us determine suitable cutout sizes, spacing, and foam thickness.

Q7: Can the box and foam insert arrive pre-assembled?

Yes. We can provide the box with the EPE foam insert installed, allowing your team to load products directly after delivery. Please confirm your preferred packing format when requesting a quotation.

Q8: What is the difference between glossy UV and gold foil stamping?

Glossy UV creates a shiny surface effect on selected printed areas. Gold foil stamping applies a metallic foil layer to create a more distinct metallic finish. The current design uses glossy UV on gold-colored graphics; actual gold foil stamping can be quoted as an optional finishing process.

Q9: Is the EPE foam insert suitable for glass bottles?

The insert can be customized for compatible glass bottles, fragrance containers, and other fragile items. The design should account for product weight, shape, dimensions, and shipping conditions. Transit testing is recommended for fragile products.

Q10: Can I request a quotation before ordering a sample?

Yes. You can request an initial quotation by sharing your estimated quantity, box dimensions, artwork, insert requirements, and destination. Sample arrangements and final pricing can then be confirmed according to your project.

Q11: How much does a custom luxury brown mailer box cost?

Pricing depends on box size, order quantity, material construction, printing, UV finishing, optional foil stamping, foam insert complexity, assembly, and shipping. Contact us for a quotation based on your specifications.

Q12: Can you help with packaging design if I do not have a finished dieline?

Yes. Share your product dimensions, logo, reference images, and preferred style. We can discuss a suitable box structure, insert configuration, and artwork requirements before sample production.

Request a Quote for Your Custom Luxury Mailer Box

Looking for a packaging manufacturer for your skincare, fragrance, or luxury gift products? Our custom brown corrugated mailer boxes combine a foldable structure, sophisticated brown-and-gold styling, and a tailored EPE foam insert to support a premium unboxing experience and practical product packing.

MOQ: 500 pieces

Sample Lead Time: 3–5 days

Corrugated Box Production: 15–20 days

Customization: Box size, artwork, logo, finishing, and foam insert

Contact us today to request a quotation and discuss your packaging requirements.

For a faster quotation, please share:

- Box dimensions: Length * Width * Height
- Estimated order quantity
- Product dimensions and weight
- Logo and artwork files
- Preferred finishing effects
- Foam insert layout requirements
- Shipping destination and postal code

Request a Quote Today — Let's Create Your Custom Luxury Packaging.



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