



Custom Advent Calendar Corrugated Paper Box Double Side Printed Wine Tea Blind Box Packaging for Express Shipping

Our Product Introduction

Basic Information

- Place of Origin: Guangdong, China
- Brand Name: OEM/ODM
- Certification: FSC, ISO 9001:2015, SGS
- Model Number: XL-ACB-Corrugated
- Minimum Order Quantity: 500 Pieces
- Price: USD 0.85-3.20 / Piece
- Packaging Details: Flat packed in bundles of 25-50 pcs, five-layer export carton with waterproof film and reinforced strapping
- Delivery Time: 10-15 working days for bulk production, 2-7 working days for samples
- Payment Terms: T/T,L/C,PayPal,Western Union
- Supply Ability: 200000 Pieces per Month



Product Specification

- Box Style: Advent Calendar Box With Die-cut Doors
- Material: Kraft Paper + E-flute / BC-flute Corrugated Board + White Card Liner
- Printing: Double Side Printing, CMYK Offset Or Flexo, Pantone Available
- Surface Finish: Matte Lamination, Glossy Lamination, Spot UV, Gold Foil, Embossing
- Feature: Recyclable, Foldable, Strong Structure, Shockproof
- Usage: Wine Gift Sets, Tea Collections, Blind Box Packaging, Holiday Gifts
- Door Count: 12 / 24 Doors, Custom Layout Accepted
- Size: Fully Customized To Product Dimensions
- Color: Pink And Green Brand Palette Plus CMYK Full Color
- MOQ: 500 Pcs Per Size
- Sample: Free White Sample, Freight Collect



Product Description

Custom Advent Calendar Corrugated Paper Box for Wine, Tea and Blind Box Packaging

Three-layer kraft corrugated structure | Double side printing available | Free size and artwork solution

Looking for an **advent calendar box** that survives real courier handling? This custom corrugated paper box is engineered for brands selling wine bottles, tea collections and blind box sets to Europe and North America. The box uses a recycled kraft outer liner, an E-flute buffering core and a rigid inner paperboard, so every door panel stays flat after folding and every bottle stays upright inside the parcel. Tell us your product size and we will draw the dieline, print the artwork on both sides and ship a sample before mass production.

Corrugated Paper Material for Glass Wine Packing

A three-layer kraft core plus a die-cut bottle insert keeps 750ml glass bottles from shifting, so wine gift sets arrive without chipped necks or cracked shoulders.

Strong Structure for Express Using

Reinforced corner gussets and a double-thickness top panel lift the compression strength, which is what keeps an express mailer box square after stacking and sorting.

Double Side Printing Corrugated Board

Print the countdown artwork outside and the brand story or QR code inside the lid; one pass on both faces cuts a separate insert card from the budget.

Product Overview

This **corrugated mailer box** is built for brands that sell a surprise every day. The advent calendar layout is delivered as a flat sheet with pre-scored doors, so your fulfilment team folds and fills it without glue or tape. Each door is die-cut with a clean tolerance, which means the perforation tears away neatly and the panel can be pushed back in place for re-closing.

Material choice drives the price, so we quote three grades: single wall E-flute for light cosmetic and confectionery doors, double wall BC-flute for multi-bottle wine sets, and a laminated kraft face when the artwork needs a matte luxury finish. Ink is water based and food contact compliant, which matters when chocolate or tea sachets sit directly against the board.

Artwork is where most **wine gift box** projects lose time, so our design team works from your AI or PDF file, sets the bleed and dieline, and returns a 3D proof before plates are made. Small runs start at 500 pieces and we keep your dieline on file for repeat orders, seasonal recolours and next year's countdown.

For brands testing a new channel, the same construction doubles as a **subscription box packaging** format: twelve doors become four or six modules, and the insert is swapped for a tray. That flexibility is the reason buyers keep one dieline across several product lines instead of paying for new tooling each season.

Application Scenarios and How the Box Solves Customer Concerns

Buyers searching for a **corrugated paper box in advent calendar style** usually share the same three worries: will the glass survive, will the doors tear, and will the outside look cheap on a shelf. The table below maps each usage scenario to the concern and to the construction detail that answers it.

Application Scenario	Customer Concern	How This Box Solves It
Wine and Spirits Gift Sets 750ml bottle behind a countdown door	Glass breaks or scratches in transit; bottle rolls and the door panel bulges outward; the gift looks cheap next to the bottle price.	Die-cut EVA or paperboard bottle cradle locks the base and neck; double wall BC-flute side walls absorb drop impact; matte laminated kraft face with spot UV gives a shelf-ready finish. Bottle weight is spread across the cradle, not the door.
Tea and Herbal Collections 12 to 24 sachets or tins per calendar	Paper absorbs moisture and taints the aroma; small tins drop out when the box is tilted; food contact compliance is questioned by EU buyers.	Food grade water based ink and a moisture-resistant liner keep aroma intact; each compartment uses a friction-fit tray so tins stay seated; inner face printed with tasting notes and brewing guidance, adding value without an extra leaflet.
Blind Box and Surprise Packaging Collectible toys, cosmetics, small accessories	Doors tear or open by accident and reveal the contents; customers cannot re-close the box; unboxing content is flat so resale value drops.	Perforation depth is tested so doors tear cleanly in one pull and press back for re-closing; blind box packaging runs use random print codes outside and a numbered grid inside; each door holds one item so the countdown reads clearly on camera.

Application Scenario	Customer Concern	How This Box Solves It
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Holiday runs are the busiest season for this format, so we schedule **Christmas packaging box** production from August and hold stock of the base board to shorten the lead time once artwork is approved. Buyers who also ship plain cartons often combine it with our **kraft corrugated box** range in the same container to save on freight.

Frequently Asked Questions

Q1: What is the minimum order quantity for a custom advent calendar box?

A1: 500 pieces per size for a single wall E-flute construction, and 1,000 pieces for double wall BC-flute. Below that the printing plates and die cost dominate the unit price, so small trial runs are better handled as white samples first.

Q2: Can you print both sides of the corrugated board?

A2: Yes. We offer offset printing on a laminated liner for photographic artwork and flexo printing directly on kraft for a natural, lower cost look. Double side printing has no extra plate cost on the second face when both sides use the same artwork file.

Q3: How strong is the box for express and air freight?

A3: A double wall BC-flute build reaches roughly 8 to 12 kN/m edge crush, which passes standard 1.2 m drop and stacking tests used by most couriers. We can quote an ISTA 3A pre-shipment test report if your retailer requires one.

Q4: How long does sampling and mass production take?

A4: Digital white sample in 2 to 3 working days, printed sample in 5 to 7 working days after artwork approval, mass production in 10 to 15 working days for 5,000 pieces. Peak season adds 3 to 5 days, so book production slots early.

Q5: Is the material recyclable or compostable?

A5: The kraft board is FSC certified and fully recyclable in standard paper streams. Water based inks and starch glue keep the box repulpable; if you need a fully compostable version, we can supply a plastic-free laminate instead of the standard film.

Q6: Can I get a quotation without a finished artwork file?

A6: Yes. Send the product dimensions, the number of doors, the target quantity and a rough style reference. We return a quotation with material options and a suggested dieline within 24 hours, and artwork can follow later.

Q7: Do you support low cost shipping boxes wholesale for mixed sizes?

A7: We do. Mixed sizes can share one container as long as total volume meets the freight minimum, and we label each carton with your SKU code so the warehouse can sort on arrival without opening the outer box.

Packaging and Shipping Timeline

Every order is packed for its own transport mode. The table below shows how the boxes leave our factory and how long each stage normally takes.

Order Type	Export Packing Standard	Production and Transit Time
Sample Order	Flat folded sample in a rigid envelope, bubble wrap around printed faces, hard board stiffener to prevent bending.	Sample making 2 to 7 working days; express delivery 3 to 7 working days by DHL, UPS or FedEx.
Small Bulk Order 500 to 3,000 pcs	Bundled in 25 to 50 pcs per bundle, strapped, then packed into a five-layer export carton with waterproof film and shipping marks on two sides.	Production 7 to 10 working days; air freight 5 to 9 working days to US and EU hubs; sea LCL 25 to 35 days.
Full Container Order over 10,000 pcs	Palletised and shrink wrapped, corner protectors on every stack, moisture absorbing desiccant bags, fumigation-free certificate supplied for EU ports.	Production 12 to 18 working days; sea FCL 22 to 40 days depending on destination port and carrier schedule.

We photograph every pallet before loading and share the loading plan, so the same **express mailer box** carton count you approve is the count that arrives. Cartons are marked with size, quantity and door count to speed up receiving.

Custom Order Process from Inquiry to Delivery

Six steps, each with one clear checkpoint. Nothing moves forward until the previous step is signed off in writing.

Step	What We Do	What the Customer Should Check
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Step	What We Do	What the Customer Should Check
1	Inquiry and consultation: we collect product size, door layout, quantity and target market.	Measure your real product, including bottle height with cap; state whether the box travels by air or sea; confirm if food contact applies so we select compliant ink.
2	Dieline and quotation: we return a cutting layout, material options and a price with freight terms.	Check the dieline scale and the door size against your item; compare Incoterms and confirm which side pays duty and local delivery.
3	Artwork proofing: we set bleed, colour profile and 3D mock-up for approval.	Approve the 3D proof, not just the flat file; confirm Pantone numbers, barcode placement and that every text line is inside the safe margin.
4	Sample production and physical approval.	Fold the sample yourself and open every door; test that the perforation tears cleanly; place your product inside and shake it gently to check the insert grip.
5	Bulk production with in-line inspection and a final pre-shipment report.	Ask for weekly progress photos and the inspection report before balance payment; confirm the carton shipping marks match your warehouse requirement.
6	Booking, loading, documents and after-sales follow up.	Check the B/L draft for consignee spelling, inspect the cartons within 3 working days of arrival, and report any shortage with photos the same day.

Clients who order repeatedly keep the same process but skip steps 2 and 3, since the dieline and artwork are already archived. That is also how **eco friendly packaging** ranges stay consistent year after year when only the countdown artwork changes.

Take Action Now

Stop losing seasonal sales to boxes that arrive crushed or doors that tear on the first pull. Send your product size and a rough style reference today and our team will return a dieline, a material recommendation and a quotation within 24 hours.

Get your personalized size & artwork solution, send inquiry for free quotation & sample support.

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