



Text Paper Wine Gift Set Box 3 x 100ml Bottles Gold Foil Embossed Logo Foam Tray

Our Product Introduction

Basic Information

- Place of Origin: Shenzhen, Guangdong, China
- Brand Name: OEM/ODM
- Certification: ISO 9001, FSC, Sedex, BSCI
- Model Number: Wine Set Box 3x100ml
- Minimum Order Quantity: 500 Pieces
- Price: USD 1.20-3.50 / Piece
- Packaging Details: Flat packed in bundles of 25 with kraft banding, foam trays stacked separately, 5-layer export corrugated carton with corner protectors
- Delivery Time: 5-7 days for sample, 15-20 days for mass production after approval
- Payment Terms: T/T, L/C at sight, PayPal, Western Union
- Supply Ability: 200000 Pieces per Month



Product Specification

- Structure: Lid And Base Rigid Box, Full-depth Overlap, Flat-ship
- Paper Type: 157g Uncoated Text Paper Wrap Over 1200g Greyboard
- Internal Size: Built To 3 X 100ml Bottles, Custom Dimensions Per Bottle Spec
- Insert: Die-cut EVA Foam Tray, 1.5mm Cavity Clearance, 3mm Head Pad
- Printing: Offset CMYK, Up To 6 Spot Colors
- Surface Finish: Hot Gold Foil Stamping, Blind Embossing, Debossing, Spot UV, Matte Or Gloss Varnish
- Logo: Custom Logo Accepted, Gold Or Rose Gold Foil With Embossed Relief
- Application: Wine Set Packaging, Wine Tasting Sets, Mini Bottle Gifts, Spirits Samplers
- Artwork Format: AI, PDF, CDR, EPS With Outlined Fonts
- Sample Time: 5-7 Days After Artwork And Tray Drawing Approval

Product Description

Text Paper Wine Gift Set Box for 3 x 100ml Bottles

Lid and base rigid structure · Uncoated text paper wrap · Gold foil and embossed logo · Die-cut foam tray

Custom 3 bottle wine gift box — MOQ 500 pcs

Product Overview

This **wine gift set box** is engineered for wine estates, private labels and gift-set assemblers who pack three 100ml bottles in one presentation unit. The lid and base construction uses 1200g greyboard wrapped in uncoated text paper, so the surface keeps a natural, dry-touch feel while printing stays razor sharp.

A die-cut EVA foam tray locks each 100ml bottle into its own cavity. Bottles cannot knock against each other during container loading or last-mile delivery, which is the single biggest complaint buyers raise on small-bottle sets. The tray is removable, so the same box converts into a display tray after the bottles are sold.

Branding is delivered with **hot gold foil stamping** plus **blind embossing** on the lid. Foil is registered to your logo within $\pm 0.2\text{mm}$, and the embossed relief is built into the die rather than printed on top, so it survives handling and keeps a tactile finish that photographs well in lifestyle and social content.

Uncoated paper is also the practical choice for European and North American buyers pushing recyclability claims: the wrap is plastic-film free, the greyboard core is recycled fibre, and the box flat-ships at 40% of its assembled volume to cut freight cost on the **small wine bottle gift box** volume you actually pay for.

Why This Structure Works for 3 x 100ml Sets

Lid and base, no hinge to fail

A full-depth lid overlaps the base by 18mm. No magnet, no hinge, no latch to break in transit — the lowest claim rate of any wine box structure we run.

Foam tray, zero bottle contact

EVA tray with 100ml cavities at 1.5mm clearance plus a 3mm head pad. Glass-to-glass contact is eliminated before the carton is even closed.

Gold foil with embossed relief

Foil and emboss sit in one pass on the same die. Registration within $\pm 0.2\text{mm}$ keeps thin serif logos clean instead of bleeding at the edges.

Uncoated text paper, no film

Plastic-lamination-free wrap supports recyclability messaging in the EU and US, and takes debossing and letterpress detail without cracking.

Flat-ship design

Ships knocked down. 40% of assembled cube, so ocean freight per unit drops and warehouse shelving goes further on the **wine packaging boxes wholesale** order.

Reusable presentation tray

Buyers keep the box after the bottles are gone. That extends brand exposure well past the first pour — a point worth putting in your own listing copy.

Specifications

Item	Text paper wine gift set box for 3 x 100ml bottles
Structure	Lid and base box, full-depth overlap, flat-ship
Board	1200g greyboard core, 157g uncoated text paper wrap
Internal Size	Built to your bottle: share height x diameter and we return a drawing in 24 hours
Insert	Die-cut EVA foam tray, 1.5mm clearance per cavity, 3mm head pad
Printing	Offset CMYK, up to 6 spot colors

Finishing	Hot gold foil stamping, blind embossing, debossing, spot UV, matte or gloss varnish
Artwork	AI, PDF, CDR, EPS with outlined fonts; free dieline template supplied
MOQ	500 pcs per design
Certification	ISO 9001, FSC, Sedex, BSCI audit report available

Use Scenarios & Buyer Concerns

Main application: **wine set product packaging** — three small-format bottles sold as one gift unit. The table below maps what buyers of a **wine gift box** actually ask before placing an order, and how this box answers each point.

Scenario	What Buyers Care About	How This Box Solves It
Wine tasting set box (3 x 100ml)	Bottles rattling and clinking inside one box	Separate EVA cavities plus head pad — no glass-to-glass contact at any point
Mini wine bottle gift box	Small bottles look lost in an oversized box	Box is dimensioned to the 100ml bottle, so the tray reads as a fitted set, not filler
Dessert wine gift box	Premium positioning must match the retail price	Gold foil plus embossed relief on uncoated stock gives a high-end tactile read at low unit cost
Liquor gift box & spirits samplers	Same box must hold different bottle diameters	Tray cavities are cut per SKU; one structure, several insert versions, no new tooling cost
Winery cellar door & duty-free	Shelf appeal with no plastic window	Foil logo catches store lighting; optional die-cut window keeps the wrap film-free
Corporate & holiday gifting	Reusable, presentable, easy to hand over	Rigid lid-and-base stays square after reuse; tray doubles as a serving display
E-commerce & subscription wine clubs	Damage rate and freight cost per unit	Flat-ship saves 60% cube inbound; rigid walls survive parcel sortation better than folding cartons
Retail multipack of wine samples	Compliance labels need clean flat panels	Lid and base offer four flat print panels for ingredients, warnings and barcodes

Customization Options

Size. Send your bottle height and diameter. We return a dieline drawing within 24 hours and a physical mock-up on request. For **awine bottle gift box** holding three 100ml bottles we usually land between 200 × 90 × 95mm and 230 × 105 × 110mm, depending on shoulder shape.

Paper. Uncoated text paper in 120g–157g is the default for this build. Swap to kraft for **aneco friendly wine packaging** story, or to textured specialty stock if the brand sits in premium spirits. All are recyclable as one paper stream.

Branding. Gold, rose gold, silver or copper foil; blind or registered emboss; letterpress; spot UV. Foil dies are made once and reused across reorders, so the **embossed logo paper box** cost per unit falls from the second run onward.

Insert. EVA foam is standard. Paper pulp, moulded pulp or PET alternatives are available if your market rejects foam. Cavity layout can be 3 x 100ml, 2 x 200ml, or mixed with a glass or accessory slot.

Closure & extras. Standard overlap lid; optional ribbon pull, satin insert card, booklet pocket, or a wax-seal style sticker. These are the small add-ons that lift perceived value on a **luxury wine packaging** listing without changing the outer carton footprint.

FAQ: Paper Box Procurement Questions

Q1. What is the MOQ, and can I mix designs in one order?
A: MOQ is 500 pcs per design. Two or three designs can be combined in one shipment to reach the container volume, but each design carries its own plate and die cost. Below 500 pcs we can still quote, though unit cost rises noticeably because printing and die-cutting are set-up driven.
Q2. How much does a custom wine gift box cost?
A: For a 3 x 100ml lid and base box with uncoated wrap, foam tray and one foil pass, typical FOB pricing sits between USD 1.20

and USD 3.50 per piece, driven by box size, board weight, tray complexity, number of foil passes and order quantity. Send your spec and quantity and we return a line-by-line quotation, not a single number.

Q3. Can I get a sample before placing a bulk order?

A: Yes. A plain white mock-up is usually free, you cover freight. A printed sample with your artwork is charged and the sample fee is credited against your mass production invoice. Sample lead time is 5–7 days after artwork and tray drawing approval.

Q4. How long does mass production take?

A: 15–20 working days after sample approval and deposit for standard builds. Foil plus emboss on the same die, hand-assembled inserts, or a peak-season slot can add 5–7 days. We confirm the ship date in writing before the deposit.

Q5. Will the bottles actually be protected in ocean freight?

A: The EVA tray holds each bottle with 1.5mm clearance and a 3mm head pad, and the full-depth lid overlap keeps the walls square under stacking. Boxes ship flat to save cube, then assemble on site. If you need drop-test documentation for your own compliance file, we can run and record it.

Q6. Do you keep my artwork confidential?

A: Yes. We sign an NDA before receiving files, artwork never appears in our public portfolio without written approval, and plates and dies are stored for your account only. Files are stored on access-controlled servers.

Q7. Can you match an exact Pantone color on uncoated paper?

A: On uncoated stock ink absorbs and shifts 5–8% darker than the book swatch. We proof against your Pantone reference and, where a match is critical, recommend a drawdown on the actual paper before production so there are no surprises.

Q8. What payment terms do you accept?

A: 30% deposit with order, 70% balance against the B/L copy. T/T, L/C at sight, PayPal and Western Union are all accepted. For repeat accounts we can discuss 30-day credit terms after three settled orders.

Q9. What file format should I send for artwork?

A: AI, PDF, CDR or EPS with fonts outlined at 300 dpi minimum. If you only have a JPG logo, our studio can redraw it as vector for a small fee, and you approve the redraw before it goes to plate.

Q10. Can you handle the export paperwork and shipping?

A: Yes. We quote FOB, CIF or DDP. Export cartons, packing list, commercial invoice, and where required FSC or certificate of origin documents are prepared in-house. For DDP we handle customs clearance to your door and confirm the landed cost up front.

Q11. Are the boxes recyclable in the EU and US?

A: The uncoated wrap, greyboard core and paper insert options are all repulpable in a single paper stream. Foil stamping does not break the paper recycling stream at normal coverage. If you need a foam-free version, choose moulded pulp and we will spec it that way.

Q12. What if the goods arrive damaged or off-spec?

A: Every order runs three inspections: incoming material, in-line during printing, and 100% pre-shipment check on finished goods. If a confirmed defect is ours, we remake or credit the affected units. Photos of the carton label and the affected pieces are all we need to open a claim.

Packing & Logistics

Boxes are delivered flat and sleeved, then assembled at destination. That keeps the **wine carrier box** freight cube at roughly 40% of the assembled volume. Timings below are working days and start from the milestone shown in each row.

Stage	How We Pack	Lead Time
Artwork & dieline	Dieline template issued, artwork checked for bleed, foil and emboss plates proofed	1–3 days
Sampling	Printed sample plus tray fit test with your actual bottle if a bottle is couriered to us	5–7 days
Mass production	Offset printing, foil and emboss, die-cutting, board mounting, tray cutting	15–20 days
Inner packing	Flat boxes bundled in 25s with kraft banding, trays stacked separately, corner protectors fitted	1–2 days
Export carton	5-layer corrugated carton, moisture barrier liner, palletised and stretch-wrapped on request	Within packing window
Pre-shipment check	100% inspection of foil registration, emboss depth, glue bond and carton count; photo report issued	1–2 days
Sea freight (FCL/LCL)	Shenzhen/Yantian or Ningbo loading, full export document set	US West Coast 14–18 days, EU 25–32 days
Air freight	For sample runs, urgent launches and low-volume SKUs	3–7 days door to door
Express courier	DHL / FedEx for samples and under-100kg top-ups	3–5 days

Note: Transit figures exclude customs clearance and are indicative only. Port congestion, holiday cut-offs and carrier schedule changes can shift them. We confirm the booked vessel or flight and the ETA in writing before shipment.

Custom Ordering Process

From first inquiry to goods in your warehouse — eleven steps, each with the point you should personally verify before the project moves on.

S t e p	Stage	What Happens	What You Should Check
01	Inquiry	You send bottle size, box requirement, estimated quantity and target delivery date	State the bottle height and diameter. Without these, any structural quote is a guess.
02	Requirement review	Our engineer reviews bottle fit, structure and market compliance needs	Flag any plastic-free or recyclability claims you plan to publish, so the spec supports them.
03	Quotation	Detailed quotation with material, printing, tray, tooling and freight broken out	Check what is included: tooling, sample fee, artwork redraw and whether terms are FOB, CIF or DDP.
04	Order confirmation	Proforma invoice issued, deposit received, production slot booked	Confirm the ship date in writing and note the deposit percentage and balance trigger.
05	Artwork & dieline	Dieline issued, your artwork placed, foil and emboss layers separated for proofing	Approve the dieline before designing. Bleed is 3mm and fonts must be outlined.
06	Sample production	Printed sample made and, where supplied, fitted to your actual bottle	Test the fit yourself with a filled bottle. Check foil registration under both daylight and store lighting.
07	Sample approval	Signed sample or written approval locks the specification	Once approved, changes after this point restart plate and die work at your cost.
08	Mass production	Printing, foil, emboss, die-cutting, mounting and tray cutting run to the approved spec	Ask for in-line photos at first-off. This is the cheapest moment to catch a colour shift.
09	Quality check	100% pre-shipment inspection with photo report on foil, emboss, glue and count	Review the photo report. Raise any concern before the cartons are sealed and trucked.
10	Shipment	Booking confirmed, goods loaded, B/L and full document set issued	Check the B/L consignee details against your customs broker record before telex release.

1 1	Delivery & after-sales	Landed at destination; assembly guidance provided; reorders use existing plates and dies	Inspect the cartons on arrival and photograph any damage before signing the delivery note.
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Send These Five Items for a Same-Day Quotation

- ✓ Bottle dimensions — height and maximum diameter
- ✓ Quantity for the first order, and expected annual volume
- ✓ Logo or artwork file, or the brand name if the logo is still in design
- ✓ Preferred finish: foil colour, emboss, matte or gloss
- ✓ Destination port or city, and the date you need the goods on shelf

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Get your personalized size & artwork solution, send inquiry for free quotation & sample support

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betty@xlpackaging.com

Email: betty@xlpackaging.com

Reply within 12 working hours · Free dieline · Free white mock-up · Sample fee credited on bulk order



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