Corrugated Hinged Wine Box Paper Insert Full Color Printing for Glass Cup Set Packaging

Our Product Introduction

Basic Information

- Place of Origin: Shenzhen, China
- Brand Name: OEM/ODM
- Certification: ISO 9001, FSC, Sedex
- Model Number: Corrugated Wine Box CW-02
- Minimum Order Quantity: 500 Sets
- Price: USD 1.10-2.80 / Set
- Packaging Details: Flat packed and nested in 5-layer K=K export carton, 25-50 sets per carton with paper interlayer
- Delivery Time: 12-18 days after sample approval
- Payment Terms: T/T,L/C,Trade Assurance
- Supply Ability: 200000 Sets per Month



Product Specification

- Box Style: One-piece Hinged Corrugated Box
- Material: E-flute Corrugated Board, Kraft Or White Top Liner
- Insert Type: Die-cut Corrugated Insert, 1 Bottle + 2 Glasses
- Printing: CMYK Offset / Pantone, Hot Foil, Emboss
- Surface Finish: Matte Or Glossy Water-based Varnish, Spot UV
- Size: Customized To Bottle And Glass Dimensions
- Usage: Wine, Champagne, Whisky, Glass Cup Gift Set, Holiday Gifting
- Eco Feature: Plastic Free, Water-based Glue, Recyclable Corrugated, FSC Option
- Sample Time: 5-7 Days
- Shipping Test: ISTA 3A Drop Test Report On Request
- Highlight: **Corrugated Hinged Wine Gift Box**, **Wine and Glass Cup Set Box**,

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Product Description

One hinged corrugated box that carries a 750ml bottle and two tasting glasses in separate cut cavities, ships flat to your winery, and takes full color branding on every panel. Built for gift season, corporate orders and premium retail.

Most **custom wine packaging boxes** fail for the same two reasons: the glass breaks before the customer opens it, or the box costs more to ship than to make. This hinged corrugated structure solves both. The corrugated wall absorbs impact better than a thin folding carton, the one-piece hinged body folds flat for freight, and the die-cut insert keeps every piece where you placed it.

1

Wine and Glass Cup Set Box

A single box holds one 750ml bottle plus two tasting glasses, each in its own cavity, so a wine and glass cup set presents as one gift instead of three loose items.

2

Corrugated Hinged Body with Insert

E-flute corrugated hinged box with a die-cut paper insert. The hinge is creased into the board, no glue assembly at your end, and the insert locks the bottle base and neck.

3

Full Color Printing for Wine Packing

Color printing box for wine packing on all five panels: CMYK offset plus Pantone spot color, with optional matte varnish or spot UV to lift the label artwork onto the box.

Usage Scenarios: Buyer Concerns and How This Box Solves Them

These are the questions importers and winery brand owners raise most often about a **wine gift box set** project, and the structural answer built into this box. The same structure is used for retail wine, spirits gift packs and corporate gifting.

Buyer concern	How this box solves it	Best-fit scenario
Will the bottle break or leak if the parcel is dropped?	E-flute corrugated walls plus a die-cut insert that locks the base and neck, tested to an ISTA 3A drop sequence so the bottle travels without side impact.	Wine: e-commerce and courier shipments
Will the two glasses clink together and chip?	Separate cavities with a paper divider wall, glass to glass never touches, and the rim sits below the box edge so the lid closes on board, not on glass.	Wine: bottle and glass gift set
Does a rigid gift box cost too much in freight?	Corrugated hinged body folds flat, so a 40HQ carries several times the volume of glued rigid boxes, which cuts landed cost per unit.	Wine: full container orders, importers
Can my winery assemble boxes during bottling without extra labour?	One-piece hinged design opens in seconds with no glue gun and no separate lid, so the packing line keeps its normal speed.	Wine: winery bottling lines
Will the printed panel match our label colors exactly?	Pantone spot color matched against your label file, with a color proof on the actual corrugated liner signed off before mass production.	Wine: brand-matched retail packs
Can the same box take a magnum or a smaller bottle?	The insert is die-cut per bottle diameter, so a 750ml, a 1.5L magnum or a slim dessert wine bottle runs on the same box with a different insert.	Wine and spirits: multi-format ranges
Is the pack recyclable for the European market?	Mono-material corrugated with water-based adhesive and no foam or plastic film, recyclable in the normal paper stream, with FSC board available.	Wine: EU and UK retail channels
Will the box survive a humid cellar or a chilled bottle?	Water-based varnish on the liner resists light condensation, so a bottle taken from the fridge does not mark the print.	Wine: chilled service, restaurants

Buying a **wine bottle gift packaging** program for Christmas or Chinese New Year? Book the production slot 45 days before the sailing date, because corrugated board supply tightens sharply from September and the insert tooling needs its own lead time.



Product Specifications

Box style	One-piece hinged corrugated box, tuck or magnetic flap on request
Material	E-flute corrugated board, 350g kraft or white top liner, FSC option
Insert	Die-cut corrugated or paperboard insert, cavities for 1 bottle and 2 glasses
Size	Customized to your bottle diameter and glass height (L x W x H in cm)
Printing	CMYK offset or Pantone spot color, hot foil stamping, embossing on request
Surface finish	Matte or glossy water-based varnish, spot UV, soft touch liner option
Usage	Wine, champagne, whisky, glass cup gift sets, corporate and holiday gifting
Eco features	Plastic free, water-based glue, recyclable as corrugated waste, FSC board option
Sample time	5 to 7 days after dieline confirmation
Production time	12 to 18 days after sample approval and deposit

Every **corrugated wine box wholesale** order runs through one factory from board to print to die-cutting, so the insert tolerance and the print registration are controlled by the same quality system. If you also need a matching sleeve, carrier bag or shipping outer, the same color batch covers it.

Packaging and Logistics for Export Shipment

Boxes and inserts ship flat and nested, which is the single biggest saving on a **wine shipping boxes** program. The table below lists how we pack and how long each route takes door to door.

Item	Details and timing
Inner packing	Boxes and inserts bundled by size, separated by a paper layer, no plastic wrap unless you request it
Export carton	5-layer K=K corrugated master carton, 25 to 50 sets per carton depending on size, weight and dimensions confirmed before booking
Container loading	20GP holds about 6,000 sets of a 35 x 12 x 12 cm box; 40HQ about 14,000 sets, final count confirmed by master carton size
Express (DHL, FedEx, UPS)	3 to 5 working days door to door, best for samples and pre-production approval

Air freight	7 to 10 working days airport to airport, practical from 100 kg to 500 kg
Sea freight	25 to 35 days port to port to Europe and the US, lowest cost for full containers
Rail freight	20 to 25 days to inland Europe, a middle option between air and sea
Production lead time	12 to 18 days for 5,000 to 30,000 sets; add 5 days from September to December, confirmed in writing on the order
Shipping documents	Invoice, packing list, FSC and material certificates, ISTA test report, FBA or retail barcode labels on request

> Freight damage is covered: send photos within 7 days of arrival and we reprint the affected quantity free of charge. This clause is written into every repeat **sustainable wine packaging solutions** agreement we sign.

Customization Process: From Inquiry to Delivery

Step	What we do	What you need to note
1. Inquiry and brief	Collect bottle diameter, glass height, set quantity, artwork status and target market	State the bottle format clearly, a Burgundy bottle and a Champagne bottle need different inserts
2. Quotation	Send price, board options and lead time within 12 working hours	Confirm the price tier matches your real annual volume, not just the first order
3. Dieline and artwork check	Draw the dieline in 1 to 2 days and place your artwork on it for review	Check text and logo position on the dieline, not on a flat PDF, the hinge shifts everything
4. Sample making	Produce a physical sample in 5 to 7 days with the real board, print and insert	Put your actual bottle and glasses in the sample, that fit is what you are approving
5. Shipping test	Run an ISTA 3A drop test on the packed sample on request	Ask for the test report if you sell direct to consumer, couriers are harsher than pallets
6. Order confirmation	Issue proforma invoice, receive 50% deposit, lock the board batch and print slot	Confirm Pantone numbers and any vintage or year print before signing the proof
7. Pre-production proof	Print a color proof on the actual corrugated liner for your signature	Corrugated absorbs ink differently from art paper, approve color on liner, not on paper
8. Mass production	Run production in 12 to 18 days with 3 quality checks from board to finished goods	Ask for in-line photos at halfway if your gift season date is fixed
9. Inspection and balance	100% inspection on the finished goods, then send the inspection report	Review the report and release the 50% balance before booking shipment
10. Booking and delivery	Book the forwarder you choose or ours, issue documents, then track to arrival	Confirm consignee details and Incoterm before the container is sealed

This sequence is what a **custom printed packaging boxes** buyer should expect from any serious **printed corrugated box supplier**, and it is why our wine clients can lock a gift season date months ahead instead of guessing. Buyers running a **champagne gift box wholesale** program usually keep the same dieline for three years and only change the print each vintage.

FAQ: Common Paper Box Sourcing Questions

Q1. What is your MOQ for a custom corrugated wine box?

500 sets per design for standard sizes, and 1,000 sets for a new insert tooling or a fully custom structure. Trial orders below MOQ can be quoted at a higher unit price.

Q2. Can I get a sample before placing an order?

Yes. Stock samples are free, you only pay the freight. A custom sample with your artwork and insert is charged at sample cost, and that amount is credited back on your bulk order.

Q3. How long do samples and mass production take?

Dieline in 1 to 2 days, custom sample in 5 to 7 days, mass production in 12 to 18 days after approval. From September to December add about 5 days for board supply.

Q4. Will the insert fit my bottle, including a magnum?

Yes. The insert is die-cut to your bottle diameter and height, so a 750ml, a 1.5L magnum and a slim dessert wine bottle each get their own cavity layout. Send one bottle or its dimensions and we cut to that.

Q5. Can the glasses be replaced by other accessories?

Yes. The insert is modular, so the second cavity can hold glasses, an aerator, a corkscrew, chocolate or a small bottle of spirits, using the same outer box.

Q6. Can you match the box color to our wine label?

Yes. We print CMYK and Pantone spot color, and provide a color proof on the actual corrugated liner for signature. Corrugated absorbs ink more than art paper, which is why the liner proof matters.

Q7. Is the box strong enough for courier and e-commerce shipments?

For direct to consumer we recommend E-flute or B-flute corrugated with the insert fitted, tested to an ISTA 3A drop sequence. The test report can be issued with the order.

Q8. Is the packaging recyclable?

Yes. Mono-material corrugated board, water-based adhesive and water-based varnish, no foam and no plastic window, so it recycles in the normal paper stream. FSC certified board is available.

Q9. How do you pack the boxes so printed panels arrive without scuffs?

Boxes ship flat and nested inside a 5-layer K=K master carton, with a paper interlayer between bundles and corner protectors outside. Transport damage is reprinted free when photographed within 7 days of arrival.

Q10. What are your payment terms and can you handle FBA labels?

50% deposit with the order and 50% balance before shipment, by T/T, L/C or Trade Assurance. We also apply FBA labels and retail barcodes at no extra cost for standard labeling.

Whether you are sourcing a **luxury wine gift box** for a hotel group or an **eco friendly wine packaging** line for a supermarket chain, or you simply need **glassware gift box packaging** that survives a courier, these are the questions that decide whether a first order from a **bespoke packaging China** factory goes smoothly. If your case is not listed, ask directly and we will reply with a drawing rather than a brochure.

Get your personalized size & artwork solution

Send inquiry for free quotation & sample support. Tell us your bottle size, the set combination and your target market, and we will reply with a dieline, a price and a delivery date.

Send Inquiry Now

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