

12 Days Advent Calendar Mailer Box E-Flute Corrugated Shipping Box for Wine Gift Packing

Our Product Introduction

Basic Information

- Place of Origin: Guangdong, China
- Brand Name: OEM/ODM
- Certification: FSC, ISO 9001:2015, SGS
- Model Number: XL-ACMB-E-Flute
- Minimum Order Quantity: 500 Pieces per size
- Price: USD 1.20- 3.60 / Piece
- Packaging Details: Bundled 25-50 pcs per bundle, five-layer export carton with waterproof film and shipping marks
- Delivery Time: 5-7 working days for samples, 10-15 working days for bulk production
- Payment Terms: T/T,L/C,Western Union,Trade Assurance
- Supply Ability: 800000 Pieces per Month



Product Specification

- Box Style: Advent Calendar Mailer Box With 12 Die-cut Doors
- Door Count: 12 Doors Standard, 6 Or 24 Doors On Request
- Material: Recycled Kraft Liner With E-flute Corrugated Core
- Flute Type: E-flute Single Wall, BC-flute Double Wall Available
- Size: Fully Customized To Product And Bottle Dimensions
- Printing: CMYK Offset Or Flexo, Double Side Printing, Pantone Available
- Surface Finish: Matte Lamination, Glossy Lamination, Spot UV, Gold Foil, Embossing
- Color: Orange And Dark Red Brand Palette Plus Full Colour
- Insert: Die-cut Paperboard Or EVA Bottle Cradle, Tray Option

for more products please visit us on custom-packagingbox.com

Our Product Introduction

for more products please visit us on custom-packagingbox.com

Product Description

12 Days Advent Calendar Mailer Box with E-Flute Corrugated Board for Wine Gift Packing

E-flute corrugated paper structure | Shipping tested mailer format | Free size and artwork solution

When a 12 days advent calendar mailer box leaves your warehouse it has to do two jobs at once: sell the countdown on the shelf and survive real courier handling on the way. This box is built for exactly that. The outer liner is recycled kraft, the core is E-flute corrugated board and the inner face is a printable paperboard panel, so every countdown door stays flat after folding and every bottle stays upright inside the parcel. Our team in Guangdong has supplied custom mailer boxes to wine, tea and gift brands across the US and EU for more than a decade, and this dieline is the version that ships cleanly.

12 Days Advent Calendar Mailer Box

Twelve die-cut doors are scored and tested so each one tears cleanly in a single pull and presses back for re-closing. The flat sheet arrives pre-scored, which means your fulfilment team folds and fills it without glue, tape or extra tooling.

E-Flute Corrugated Paper Box for Shipping

E-flute gives a thin profile with a high flute count, so the board folds tightly on a mailer dieline and still carries roughly 4 to 6 kN/m edge crush. Reinforced corner gussets and a double-thickness top panel keep the box square after stacking and sorting.

Advent Calendar Gift Box for Wine Packing

A die-cut paperboard or EVA cradle locks the base and the neck of a 750ml bottle, so the glass weight is carried by the insert rather than by the door panel. That single detail is what stops chipped shoulders and cracked necks in transit.

Product Overview

This printed mailer box is sold as one dieline that covers three needs: a seasonal countdown, a shipping carton and a gift presentation. Twelve doors can be reduced to six or four modules for a shorter campaign, and the insert is swapped from a bottle cradle to a tray so the same tooling serves cosmetic sets or confectionery collections. If a buyer only needs a plain advent calendar box without the mailer base, the same die is supplied with an outer sleeve instead of the wrap-around lid. Buyers comparing corrugated shipping boxes usually care about crush strength first, which is why every quotation here carries measured edge crush data instead of a generic claim. Buyers who run several SKUs keep one dieline and change only the artwork file, which removes a plate cost every season.

Material grade drives the price, so we quote three builds: single wall E-flute for light cosmetic and confectionery doors, E-flute with a laminated liner when the artwork needs a photographic matte finish, and a double wall BC-flute build for multi-bottle wine sets. Ink is water based and food contact compliant, which matters when chocolate or tea sachets sit directly against the board.

Artwork is where most gift projects lose time, so our design team works from your AI, PDF or die-cut template, sets the bleed and safe margin, and returns a 3D proof before plates are made. Small runs start at 500 pieces per size, and we archive your dieline on file for repeat orders, seasonal recolours and next year's countdown. Brands testing a new sales channel often start with a short run of cardboard shipping box units in plain kraft to validate packing, then move to full colour print once the size is confirmed.

For ecommerce sellers the same construction doubles as ecommerce packaging boxes stock: the mailer folds flat for storage, ships flat to your 3PL, and assembles in seconds without tape. That flat-ship ratio is the main reason freight cost per unit stays low compared with a rigid gift box.

Mailer Box Buying Concerns by Usage Scenario

Buyers searching for a die cut mailer box for wine gifts usually share the same three worries: will the glass survive, will the doors tear, and will the outside match the price of the bottle. The table below maps each usage scenario to the concern and to the construction detail that answers it.

Usage Scenario	What the Customer Worries About	How This Box Solves It
Wine Gift Box Packaging One 750ml bottle behind a countdown door	Glass breaks or scuffs in transit; the bottle rolls and the door panel bulges outward; the pack looks cheap beside a premium bottle; gift wrapping is needed on top.	Die-cut bottle cradle holds base and neck so the load bypasses the door; E-flute walls with reinforced corners absorb drop impact; full colour print on an orange and dark red palette with matte lamination and spot UV gives a shelf-ready look, so no extra gift wrap is required.

Usage Scenario	What the Customer Worries About	How This Box Solves It
Multi Bottle Wine Sets Two to six bottles in one gift pack	Total weight crushes the base; bottles knock against each other; the box arrives out of square so lids do not close.	Upgraded to double wall BC-flute with a divided insert, one cavity per bottle; bottom panel is double thickness and glued rather than locked; we test stack load at 1.2 m for this build before quoting.
Subscription Box Packaging Monthly mailer sent direct to consumer	Unit cost must stay low at volume; assembly time per pack slows fulfilment; returns need a resealable option.	Flat-ship design lowers freight per unit; self-locking base assembles without tape in seconds; a tear strip or hook and loop add-on turns the same die cut mailer box into a returnable pack.
Corporate and Holiday Gifting Bulk orders to many addresses	Tight seasonal lead time; each recipient address may need separate labelling; brand consistency across sizes.	We schedule holiday production from August and hold base board in stock; cartons are marked by SKU and size so a fulfilment house sorts without opening; one colour system keeps wholesale packaging boxes consistent across every size you order.
Eco Conscious Retail EU and North American retail shelves	Plastic laminate blocks recycling; buyers ask for FSC proof; unboxing content is flat so resale value drops.	FSC kraft board, water based ink and starch glue keep the eco friendly packaging claim repulpable; a plastic-free laminate is available on request; the inner face prints tasting notes and a QR code at no extra plate cost.

Because wine gift box packaging is the most demanding of these uses, it is the build we recommend testing first. Once a 750ml bottle passes your own drop check, the same construction handles tea tins, spirits minis and cosmetics without redesign.

Frequently Asked Questions on Paper Box Sourcing

Q1: What is the minimum order quantity for a custom mailer box?

A1: 500 pieces per size for a single wall E-flute build and 1,000 pieces for a double wall BC-flute build. Below that the printing plates and die cost dominate the unit price, so trial runs are better handled as white samples first.

Q2: How do I know the box size is right before I pay for tooling?

A2: Send the product dimensions, including bottle height with the cap on, and we return a dieline drawing with the inner cavity marked. You can print it at 100 percent scale, cut it out and fold a paper mock-up before we cut a die. This step costs nothing and removes most size disputes.

Q3: Can you print both sides of the corrugated board?

A3: Yes. We offer offset printing on a laminated liner for photographic artwork and flexo printing directly on kraft for a natural, lower cost look. Printing the inside face adds no plate cost when both faces use the same artwork file.

Q4: How strong is the box for courier and air freight?

A4: An E-flute build normally reaches 4 to 6 kN/m edge crush and a double wall build 8 to 12 kN/m, which passes the standard 1.2 m drop and stacking checks most couriers use. We can quote an ISTA 3A pre-shipment test report if your retailer asks for one.

Q5: What is the difference between E-flute and BC-flute in real use?

A5: E-flute is thin, folds cleanly on a mailer dieline and prints well, so it suits single bottle gift packs and light retail boxes. BC-flute is thicker and stronger, which is what you want for multi bottle sets or pallet stacking. Many clients use E-flute for the gift pack and BC-flute for the outer shipping carton.

Q6: How much does printing change the price?

A6: One colour flexo on kraft is the lowest cost route. Full colour CMYK with lamination adds cost per unit but drops sharply above 3,000 pieces, because plate and make-ready costs are spread over more boxes. We show both options in one quotation so you can compare landed cost, not just unit price.

Q7: What artwork file do you need?

A7: A vector AI or PDF file with fonts outlined, images at 300 dpi and a 3 mm bleed. If you only have a flat JPG, our design team can rebuild the layout on our dieline template as a paid service, or free of charge for orders above 5,000 pieces.

Q8: Can I mix sizes in one order or one container?

A8: Yes. Mixed sizes share one container as long as total volume meets the freight minimum, and we label each carton with your SKU code so the warehouse can sort on arrival without opening the outer box.

Export Packing and Delivery Timeline

Every order is packed for its own transport mode. The table below shows how the boxes leave our factory and how long each stage normally takes.

Order Type	Export Packing Standard	Production and Transit Time

Order Type	Export Packing Standard	Production and Transit Time
Sample Order 1 to 5 pcs	Flat folded sample in a rigid envelope, bubble wrap around printed faces, hard board stiffener so corners arrive unbent.	White sample 2 to 3 working days, printed sample 5 to 7 working days after artwork approval; express 3 to 7 working days by DHL, UPS or FedEx.
Small Bulk Order 500 to 3,000 pcs	Bundled 25 to 50 pcs per bundle, strapped, packed into a five-layer export carton with waterproof film and shipping marks on two sides.	Production 10 to 15 working days; air freight 5 to 9 working days to US and EU hubs; sea LCL 25 to 35 days.
Full Container Order 10,000 pcs and above	Palletised and shrink wrapped, corner protectors on every stack, desiccant bags inside, fumigation-free certificate for EU ports.	Production 12 to 18 working days; sea FCL 22 to 40 days depending on destination port and carrier schedule.
Peak Season August to November	Same packing standard, with booked pallet space and pre-printed shipping marks prepared in advance.	Add 3 to 5 working days to every stage; container space must be booked at least 3 weeks ahead.

We photograph every pallet before loading and share the loading plan, so the carton count you approve is the count that arrives. Cartons are marked with size, quantity and door count to speed up receiving, and every shipment of kraft corrugated box units ships with a packing list inside the documents pouch.

Custom Order Flow from Inquiry to Delivery

Six steps, each with one clear checkpoint. Nothing moves forward until the previous step is signed off in writing.

Step	What We Do	What the Customer Should Check
1	Inquiry and consultation: we collect product size, door layout, target quantity and destination market.	Measure your real product including the cap height; state whether it travels by air or sea; confirm if food contact applies so we select compliant ink.
2	Dieline and quotation: we return a cutting layout, two or three material options and a price with freight terms.	Check the dieline scale and the inner cavity against your item; compare Incoterms and confirm which side pays duty and local delivery.
3	Artwork proofing: we set bleed, colour profile and a 3D mock-up for approval.	Approve the 3D proof, not just the flat file; confirm Pantone numbers, barcode placement and that every text line sits inside the safe margin.
4	Sample production and physical approval before mass run.	Fold the sample yourself and open every door; check the perforation tears cleanly; put your bottle inside and shake gently to test the insert grip.
5	Bulk production with in-line inspection and a final pre-shipment report.	Ask for weekly progress photos and the inspection report before balance payment; confirm carton shipping marks match your warehouse requirement.
6	Booking, loading, documents and after-sales follow up.	Check the B/L draft for consignee spelling; inspect the cartons within 3 working days of arrival and report any shortage with photos the same day.

Repeat clients keep the same six steps but skip steps 2 and 3, because the dieline and artwork are already archived. That is also how the orange and dark red brand palette stays exact from one season to the next when only the countdown artwork changes.

Take Action Now

Stop losing seasonal sales to boxes that arrive crushed or doors that tear on the first pull. Send your bottle size and a rough style reference today, and our team will return a dieline, a material recommendation and a quotation within 24 hours.

Get your personalized size & artwork solution, send inquiry for free quotation & sample support

Email: **betty@xlpackaging.com**

XL PACKAGING **Shenzhen Xianglong Paper Product & Packaging Co., Ltd.**

755 86 28357756 anna01@xlpackaging.com custom-packagingbox.com

1810, iSteel Asia No.1, 18 Fuan Avenue , Pinghu Sub-district, Longgang District, Shenzhen ,China . post code :518111