

Skincare Set Heart Shape Gift Box Two Door Opening Extra Height Engineered Insert

Our Product Introduction

Basic Information

- Place of Origin: Guangdong, China
- Brand Name: OEM/ODM Custom
- Certification: FSC, ISO 9001:2015, SGS
- Model Number: HB-2DR-SK60
- Minimum Order Quantity: 500 Pieces
- Price: USD 1.10-3.20 / Piece
- Packaging Details: 1 pc per recyclable PE bag with paper corner protectors, inserts nested separately, 20-40 sets per 5-layer export corrugated carton, fumigation-free plywood pallet
- Delivery Time: 15-20 working days after sample and artwork approval
- Payment Terms: T/T 30% deposit and 70% before shipment,PayPal for samples
- Supply Ability: 250000 Pieces per Month



Product Specification

- Box Style: Heart Shape Rigid Box With Two Door Opening
- Material: 1200-1500gsm Greyboard + 157gsm Art Paper
- Internal Depth: 45mm / 60mm / 75mm / 90mm, Customized
- Insert: Engineered Multi-cavity Paperboard Tray, Plastic Free
- Closure: Concealed Magnets On Both Doors, Ribbon Tie Optional
- Surface Finish: Gold Foil Stamping, Spot UV, Matte Anti-scratch Lamination
- Printing: Pantone Spot + CMYK
- Load Capacity: Up To 1.5kg Glass Bottles And Jars
- Usage: Skincare Set, Serum, Cream Jar, Beauty Gift Set Packaging
- Feature: Recyclable, Rigid, Reusable, Drop Tested
- Sample Lead Time: 5-7 Working Days

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Product Description

Heart Shape Skincare Gift Box with Two Door Opening and Extra Height Bottle Insert

Skincare sets create a packaging problem that chocolate boxes never face: the products are tall, heavy and made of glass. This heart shape gift box is therefore built taller than a standard confectionery box, with an internal depth that lets 30 ml dropper bottles, 50 ml serum bottles and ampoule vials stand upright instead of lying on their side. The two door opening design splits the front into two hinged panels that swing outward, so a customer sees the entire set at a glance without lifting a lid or disturbing the insert.

Inside, an engineered paperboard insert is cut cavity by cavity to your exact bottle diameters, cap heights and jar weights. Each cavity has a supporting base wall, so a 100 g cream jar does not push through the tray and a slim serum bottle cannot tip against its neighbour. The rigid gift box body uses 2 mm greyboard wrapped in art paper printed in orange and red Pantone spot colours with gold foil stamping, which keeps the finish consistent across seasonal reorders and matches the visual language of premium beauty packaging.

Key Features

- **Heart shape gift box in two door open design:** Two magnet-held doors hinge outward from the centre, giving a staged reveal that suits influencer content and counter demonstration; the doors stay open while the set is displayed.
- **Extra height for skincare sets:** Internal depth from 45 mm to 90 mm accommodates dropper bottles, pump bottles and ampoules standing upright, with 3-5 mm clearance above the tallest cap to protect the actuator during transit.
- **Engineered paper insert:** Multi-cavity paperboard tray cut to bottle and jar dimensions with 1 mm tolerance, including finger notches or ribbon pull tabs so products lift out without force.
- **Luxury skincare packaging finish:** Orange and red Pantone spot printing, gold or rose gold foil stamping, spot UV on the logo and matte anti-scratch lamination for shelf durability.
- **Rigid protective structure:** 2 mm greyboard walls with reinforced base, drop tested with the full product load so glass survives courier and air freight handling.
- **Recyclable and plastic free:** FSC certified board, water based glue and paper inserts replace EVA foam, which helps beauty brands meet EU packaging waste rules without losing the premium feel.

Technical Specifications

Parameter	Specification
Box style	Heart shape rigid box, two door opening design, base tray plus lid
Internal depth	45 mm, 60 mm, 75 mm or 90 mm, customised to product height
Board	1200-1500 gsm greyboard, 2 mm finished wall, reinforced base board
Wrap paper	157 gsm art paper, Pantone spot or CMYK offset printing
Surface finish	Gold or rose gold foil, spot UV, matte anti-scratch lamination, embossing
Insert	Engineered 800-1000 gsm paperboard tray, multi cavity, plastic free
Closure	Concealed magnets on both doors, ribbon tie option
Load capacity	Up to 1.5 kg of glass bottles and jars, drop tested before shipment
Standard sizes	150 x 150 x 60 mm, 200 x 200 x 75 mm, 240 x 240 x 90 mm
Minimum order quantity	500 pcs per design and per size
Sample lead time	5-7 working days including printed sample and insert trial
Production lead time	15-20 working days after sample and artwork approval

Application Scenarios and Buyer Concerns

The table below maps the concerns sourcing managers raise most often when they request a quote for a heartshape rigid gift box, and the way this structure answers each one. The primary application is skincare set packaging, where bottle height and glass weight drive the whole design.

Application scenario	What buyers worry about	How this box solves it
Skincare set packaging, 3-6 piece routine sets	Bottles are tall and must not lie down, or the serum leaks into the cap and the set looks used	Extra height body keeps bottles upright, engineered insert holds each item vertically with 3-5 mm headroom above the cap
Serum and ampoule gift sets, 30-100 ml glass	Thin glass tips over inside the tray and chips against a neighbour	Individual cavity walls sized to bottle diameter with 1 mm tolerance, plus base support so the bottle cannot drop through
Cream jar and moisturiser sets, 50-100 g	Heavy jar presses down and creases the tray; box base bulges in transit	Reinforced double base board and a cavity with a load bearing shoulder instead of a simple hole
Beauty discovery and advent style multi-SKU sets	Mixed bottle shapes rattle and the arrangement collapses when the box is opened	Multi-aperture engineered insert with mixed cut-outs, ribbon pull tabs and a printed layout guide for packing staff
Influencer and social unboxing content	The opening moment looks flat and is not worth filming	Two door reveal with printed inner panels and magnetic hold creates a staged, repeatable opening sequence
Retail, duty free and shelf display	Laminated surface scuffs during handling and colour looks dull under shop lighting	Anti-scratch matte lamination plus Pantone spot orange and red keep the surface clean and vivid
E-commerce and subscription shipping	Parcel network damage, crushed corners, breakage claims	Rigid 2 mm walls, corner protectors in the export carton and a drop tested structure

Frequently Asked Questions

Q1: What is the minimum order quantity for a custom heart shape gift box?
A: 500 pieces per design and per size. Mixed sizes under one artwork can be combined to reach the quantity, and orders above 10,000 pieces qualify for tiered pricing.

Q2: How do I get an accurate quotation?
A: Send the bottle and jar dimensions including cap height, the cavity layout you need, order quantity, printing requirement and whether you want foil stamping. We return a costing within one working day, quoted FOB, CIF or DDP.

Q3: Can you design the insert for my specific skincare bottles?
A: Yes. We issue a free dieline and a cavity drawing for your approval before sampling. Please confirm whether each product is a dropper, pump, spray or jar, because the clearance and lift notch differ for each.

Q4: Is the insert foam or paper?
A: Standard is engineered paperboard, fully recyclable and plastic free. EVA foam or moulded pulp can be quoted as an alternative if your brand requires extra cushioning for heavy glass.

Q5: What artwork files do you accept, and do you supply a dieline?
A: AI, PDF, EPS or 300 dpi PSD with 3 mm bleed, fonts outlined and Pantone references marked. The dieline is free, including the die line for both door panels.

Q6: Can I approve a sample before mass production?
A: Yes. A printed sample with the actual insert takes 5-7 working days and the sample fee is refunded against the mass production invoice. Test your own products in the sample before signing it off.

Q7: What is the production lead time and how do you control quality?
A: 15-20 working days after artwork and sample approval, with three inspection points: incoming board, in-line printing and lamination, and 100 percent inspection of the finished goods before packing.

Q8: Do you handle shipping, export documents and door delivery?
A: Yes. Express, air freight and sea freight are available, with commercial invoice, packing list, bill of lading and certificate of origin prepared by us. Door to door DDP service is available for most EU, UK and North American addresses.

Packaging and Logistics

Beauty packaging is light but easily crushed, so every carton is packed to protect corners and the laminated surface rather than only the product.

Stage	Packing detail	Time required
Inner packing	1 pc per recyclable PE bag, inserts nested separately, paper corner protectors	Included in production
Outer carton	5-layer export corrugated carton, 20-40 sets per carton, moisture barrier liner	Included in production
Pallet loading	Fumigation-free plywood pallet, stretch wrap and edge boards	1 working day
Sample dispatch	Courier with tracking number, sample fee refundable on bulk order	5-7 working days
Mass production	Printing, lamination, foil stamping, die-cutting, insert cutting, assembly	15-20 working days
Documentation	Commercial invoice, packing list, bill of lading, certificate of origin	1-2 working days
Express delivery	DHL, FedEx or UPS door to door	3-7 days
Air freight	Airport to airport or door to door	5-10 days
Sea freight	FCL or LCL, port to port or door to door	20-40 days
Total estimate	From production start to goods arrival	22-50 days depending on shipping method

Custom Order Process

The workflow below runs from the first inquiry to the moment your cartons reach the warehouse, with the point to check at every stage.

Step	Stage	What happens	What you need to note
1	Inquiry	You send product sizes, cavity layout, quantity and printing needs	Give bottle diameter and total height including cap and pump
2	Structure consultation	We propose heart size, internal depth and insert layout in 3D	Confirm the tallest and heaviest item, since they set the depth and base reinforcement
3	Quotation	Costing issued in FOB, CIF or DDP terms	Check whether tooling, insert, ribbon and packing are included
4	Artwork and dieline proof	Free dieline issued, artwork checked, PDF proof returned	Verify 3 mm bleed, Pantone numbers, foil areas and font outlines
5	Sample production	Printed sample with the real insert built on production materials	Test your own bottles inside the sample before approving
6	Sample approval and deposit	Signed sample becomes the quality standard, 30 percent deposit received	Keep the approved sample for final inspection comparison
7	Mass production	Printing, lamination, foil, die-cutting and insert assembly	No artwork or cavity changes are accepted after the print run starts
8	Quality inspection	Inline checks plus final random inspection of print, glue and magnet strength	Ask for inspection photos and video before balance payment
9	Balance payment and shipping	70 percent balance settled, booking confirmed, documents issued	Confirm shipping marks, consignee address and incoterm once more
10	Delivery and after-sales	Goods arrive, you inspect and report any issue	Report shortage or damage within 7 days with carton label photos

Get Your Personalized Size and Artwork Solution

Send us your bottle dimensions and cavity requirements and we will return a dieline with a costing the same week. **Get your personalized size and artwork solution, send inquiry for free quotation and sample support.**

Email our packaging team at betty@xlpackaging.com and include your target quantity, launch date and market so we can quote the right specification.

Send Inquiry for Free Quotation

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