

Luxury Foldable Black Magnet Wine Bottle Packing Box with Gold Foil Logo

Our Product Introduction

Basic Information

- Place of Origin: Guangdong, China
- Brand Name: XL Packaging
- Certification: ISO 9001:2015, FSC
- Model Number: XL-WB-2026
- Minimum Order Quantity: 500 Pieces
- Price: USD 1.85 - 3.60 / Piece
- Packaging Details: Flat packed in 5-ply corrugated export carton, 40 pcs per carton, palletized on request
- Delivery Time: 7-10 days for samples, 18-25 days for bulk production
- Payment Terms: T/T,L/C at sight,Trade Assurance
- Supply Ability: 300000 Pieces per Month



Product Specification

- Box Structure: Foldable Rigid-look Box With Magnetic Lid
- Bottle Capacity: 1 X 750ml, Or 2 X 750ml Double Bottle Layout
- Board Thickness: 1200 Gsm Greyboard Plus 157 Gsm Art Paper
- Closure Type: Hidden Neodymium Magnet, 1.8-2.4 Kg Pull Force
- Finishing: Matte Lamination, Hot Gold Foil Stamping, Embossing
- Interior Insert: Die-cut EVA Foam Or Molded Pulp Cradle
- Assembled Size: 90 X 90 X 330 Mm, Sizes Customized Per Bottle
- Flat Packed Size: 350 X 200 X 12 Mm Per Unit
- Carton Quantity: 40 Units Per 5-ply Corrugated Carton
- Printing: Offset CMYK Or Pantone, Digital For Small Runs
- Highlight: **Foldable Black Magnet Box**,



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Product Description

Luxury spirits sell on the unboxing moment, and this foldable black magnet wine box is engineered for exactly that moment. The shell is built from 1200 gsm greyboard wrapped in matte black special paper, so it reads like a traditional rigid wine box on the table yet ships flat and pops up in under twenty seconds. A concealed neodymium magnet strip runs along the lid edge, giving the lid a controlled, quiet snap that premium buyers associate with luxury wine packaging in the 40 to 150 USD retail band.

The front panel carries your logo in hot gold foil stamping, debossed or registered against a soft-touch black surface. Interior tooling is cut from EVA foam or molded pulp, with a bottle collar that holds 750 ml Bordeaux, Burgundy and champagne silhouettes without lateral movement. Freight planners like this format because a flat packed master carton holds up to four times more units than an assembled gift box, which frequently removes an entire container from a mixed order. Every unit is FSC certified and fully recyclable, an increasingly non-negotiable requirement for European retail buyers.

Key Features

- **Foldable Black Magnet Box:** Pre-glued side panels fold from flat to a self-standing box in about twenty seconds, with no tape, glue gun or skilled labour required on your packing line.
- **Gold Logo Foil Stamping:** Hot foil in bright gold, champagne gold or rose gold on matte black, with optional embossing, spot UV and screen printing for a layered brand story.
- **Flat Shipping Foldable Wine Box:** Delivered knocked down, cutting inbound freight volume by 60 to 70 percent and reducing warehousing cost for importers who hold stock across several markets.
- **Hidden Magnet Closure:** Two 10 x 3 mm magnets per lid edge deliver a consistent pull force of 1.8 to 2.4 kg, so the magnet closure gift box stays shut in transit yet opens smoothly for the customer.
- **Bottle-Safe Interior:** Die-cut EVA or molded pulp cradle, optional neck rest and ribbon pull, compatible with single bottle, double bottle wine box layouts and magnum formats.
- **Eco Friendly Wine Packaging:** FSC certified greyboard, water-based inks and solvent-free laminating film, fully recyclable in standard paper streams.
- **Retail-Ready Finish:** Matte lamination resists fingerprints and scuffing during shelf handling, keeping the wine presentation box looking showroom clean after weeks in a store display.

Technical Specifications

Parameter	Specification
Box Structure	Foldable rigid-look box, magnetic lid, assembled by hand in seconds
Outer Material	1200 gsm greyboard wrapped in 157 gsm art paper, matte black
Closure	Hidden neodymium magnets, 2 pairs per lid edge, 1.8 to 2.4 kg pull force
Printing	CMYK offset, Pantone spot colour, or solid black with gold foil
Finishing	Hot gold foil stamping, embossing, debossing, spot UV, matte lamination
Interior Insert	Die-cut EVA foam, molded pulp, or velvet-lined cardboard cradle
Bottle Capacity	1 x 750 ml standard, or 2 x 750 ml double bottle wine box
Assembled Size	90 x 90 x 330 mm for single bottle, custom sizes available
Flat Packed Size	350 x 200 x 12 mm per unit
Unit Weight	Approx. 260 g per assembled box
Master Carton	40 flat units per 5-ply corrugated carton, 0.055 cbm
Certification	ISO 9001:2015 quality system, FSC chain of custody on request



Where This Wine Box Works Best

Because the same box can be printed for a single vineyard, a nationwide chain or an online subscription programme, buyers usually order one tooling set and run several artwork versions through it. The table below maps the most common buying scenarios to the questions our customers ask most often, and to the design decision that answers each one.

Application Scenario	What Customers Ask About a Magnet Wine Box	How This Box Solves It
Holiday wine gift box sets for retail	Will the box survive pallet stacking and still look unmarked on the shelf?	1200 gsm board with matte anti-scuff lamination and reinforced corners keeps edges sharp through pallet and shelf handling.
Wine club and wine subscription box shipments	Can one packer assemble boxes quickly during peak dispatch weeks?	Pre-glued foldable wine box pops up in under twenty seconds, with no tape or glue needed at the packing bench.
Champagne gift box and sparkling wine gifting	Will a wider sparkling bottle fit without rattling or tilting?	Custom die-cut cradle is measured to the champagne silhouette, with an optional neck rest for wider shoulders.
Winery direct-to-consumer e-commerce	Does the magnet hold in courier transit and does the box survive drops?	Twin magnet pairs plus 5-ply master carton protection and drop-tested inserts keep the wine bottle gift box closed and intact.
Corporate gifting and VIP client programmes	Can we print a different logo per client without new tooling?	Gold foil stamping and print plates are the only change parts, so one box structure serves many corporate artwork versions.
Duty free and travel retail display	Is the finish premium enough for a 100 USD price point?	Matte black surface, gold foil and hidden magnet closure read as luxury wine packaging next to established brands.
Whisky, gin and spirits collection sets	Can the same box hold two different bottle shapes?	Double bottle wine box configuration with independent cradles is available for mixed spirits assortments.
Small-batch craft winery launches	Is there a realistic minimum for a first run?	Orders start at 500 pieces, and digital print options keep first-run tooling cost low for new labels.

Packaging and Shipping Logistics

All cartons are export grade, palletised on request, and marked with your shipping marks. The schedule below is what we quote most often for a 5,000 piece order shipped from Guangdong; exact timing is confirmed in writing with your proforma invoice.

Shipping Method	Packing Format	Quantity per Carton	Transit Time	Notes
Express courier (DHL, FedEx, UPS)	Flat packed, double-wall carton, bubble wrap	20 to 40 units	3 to 5 working days	Best for samples and pre-production proofs, door to door with tracking.
Air freight	Flat packed, 5-ply carton on pallet	40 units, 0.055 cbm	7 to 10 days to major airports	Recommended for launch orders under 1 cbm or urgent seasonal restock.
Sea freight LCL	Palletised, stretch wrapped, moisture barrier bag	40 units per carton, 24 cartons per pallet	25 to 35 days port to port	Cost efficient from 1 to 12 cbm, consolidated with other suppliers on request.
Sea freight FCL 20GP	Palletised or floor loaded	About 9,000 flat units	28 to 40 days port to port	Lowest unit freight for volume programmes, loading photos provided.
Rail and land bridge (EU inland)	Palletised, moisture barrier bag	40 units per carton	22 to 30 days to EU inland hub	Useful alternative when sea schedules are congested before Q4.

Production lead time is 18 to 25 days after artwork approval for 5,000 pieces, and 7 to 10 days for pre-production samples. We photograph every carton before loading and share the images with you.

Customization Process, From Inquiry to Delivery

A custom wine box programme runs through eight controlled steps. The table lists what happens at each step and what we need from you so the schedule does not slip.

Step	What We Do	What You Need to Prepare or Confirm
1. Inquiry and brief	Reply within 12 working hours with a structure recommendation and indicative price	Bottle size and shape, quantity, target market, retail price band, logo files
2. Quotation and size confirmation	Issue a formal quotation with tooling cost, unit price and freight options	Confirm quantity, Incoterms (FOB, CIF or DDP) and currency
3. Artwork and dieline	Send the die-cut template, then a digital mock-up on your artwork	Approve dieline before design, supply vector logo and Pantone or CMYK references
4. Sample production	Produce a physical pre-production sample including insert and foil colour	Check foil shade and insert fit in daylight, then sign the sample approval sheet
5. Deposit and material release	Release board and foil to production after deposit clears	Pay the agreed deposit, confirm the billing and shipping address
6. Bulk production	Print, laminate, foil, die-cut and hand-assemble with in-line inspection	Approve any material substitution in writing before the run starts
7. Quality inspection and photos	Run AQL 2.5 inspection, report magnet pull force and carton photos	Confirm the inspection report and give loading instructions
8. Booking and delivery	Book the carrier, send shipping documents and tracking	Confirm consignee details, customs broker and balance payment terms

Frequently Asked Questions

Q: What is your minimum order quantity for a custom wine box?

A: 500 pieces per artwork version for offset printed boxes, and 300 pieces for stock structures with digital print. Mixed sizes in one order are accepted when the total reaches 1,000 pieces.

Q: How much does a sample cost, and how long does it take?

A: A pre-production sample is 30 to 80 USD depending on structure and finishing, and the cost is credited against your bulk order. Sampling takes 7 to 10 days after artwork approval.

Q: Can you supply the artwork template?

A: Yes. We send a die-cut template in AI, PDF and EPS format with bleed, safe area and foil layer guidance, so your designer can set the logo exactly where the gold foil stamping will land.

Q: Is the foldable wine box strong enough compared with a rigid wine box?

A: Yes. Both use the same 1200 gsm greyboard; the foldable version adds a pre-glued corner construction that keeps the assembled box square. It holds a 750 ml bottle with no lid sag and passes a 1.2 m drop test in its master carton.

Q: How strong is the magnet, and can you test it?

A: Each lid edge pair delivers 1.8 to 2.4 kg pull force. We test pull force on every production batch and record the result in the inspection report, so you have documentation for your own QA file.

Q: Which printing methods do you support?

A: Offset CMYK and Pantone spot colour, hot foil in gold, silver, rose gold and copper, plus embossing, debossing, spot UV and soft-touch lamination. For runs under 300 pieces we recommend digital print to avoid plate cost.

Q: What are your payment and trade terms?

A: 30 percent deposit by T/T with the balance against the bill of lading copy, L/C at sight for orders above 30,000 USD, and Trade Assurance on request. FOB Shenzhen, CIF and DDP are all quoted.

Q: Can you handle wholesale wine boxes for distributors?

A: Yes. Distributors typically run one structure with several regional artworks, and we hold stock of the unprinted shell so restocks ship in 12 to 15 days instead of a full production cycle.

Get your personalized size and artwork solution - send inquiry for free quotation and sample support.

Email: **betty@xlpackaging.com**

Share your bottle size, quantity and logo file today and receive a dieline plus quotation within 12 working hours.

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